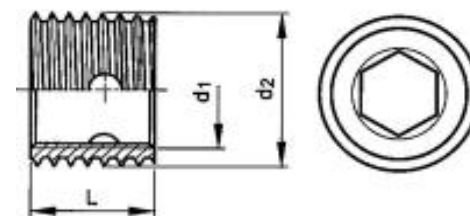


Type 308-2 Self Cutting Insert With Hexagon Socket Drive



Type 308-2 Self Cutting Insert With Hexagon Socket Drive											
Internal Thread -d1	M4		M5		M6		M8		M10		M12
d1-Pitch	0.7		0.8		1.0		1.25		1.5		1.75
External Thread - d2	6.5		8		10		12		14		16
d2-Pitch	0.8		1		1.25		1.5		1.5		1.75
Length	8		10		12		14		18		22
Drill Depth (min)	10		13		15		17		22		26
A/F Drive	3		4		5		6		8		10
Min Material Thickness	8		10		12		14		18		22

Material: Case Hardened Steel Finish: Zinc And Yellow

For Use In Materials With Tensile Strength From 360/420 N/mm²
Aluminium And Aluminium Alloys - Magnesium Alloys - Duroplastics And Thermoplastic Polymers

INFORMATION AND DRAWINGS PROVIDED ARE FOR REFERENCE ONLY